

HEAVY DUTY 25 The Workhorse



LEDCO's **HD25** is called the **Workhorse** for good reason. Owners often tell us their **HD25 Workhorse** is more than 20 years old and still going strong with only minimal maintenance. They tell us the **HD25** is their go-to machine due to its rugged construction, durability, flexibility, and trouble-free operation. One owner even suggested we find a "tougher" name.

The **HD25** is an ideal machine for a wide variety of businesses – trade laminators, inkjet printers, graphics or finishing shops, military installations, hospitals, government and school support centers, mapmakers, publishers, and manufacturers – because it will mount or mount and laminate in a single pass on boards up to ½ inch thick. It will handle different materials without setup changes, run polypropylene film, laminate one-sided, and do cold lamination with the addition of a release liner takeup.

Adding our automatic cutter to the **HD25** provides a rugged, fully automatic laminating system that will provide high quality results and save thousands of dollars for many, many years to come.

Versatile and Easy to Use

- Mount or mount and laminate in a single pass on boards up to ½ inch thick
- Hot or cold laminating
- Handles a wide range of applications

Reliable

- Rugged, industrial construction provides years, even decades, of reliable operation
- Low maintenance

Great Value

- 2-year manufacturer's parts and labor warranty
- Toll-free telephone support

FEATURES

- **Independent, intelligent heat controls** display both set and actual temperature. Control microprocessor learns to anticipate the heat demand of each job and maintains within a few degrees of the set temperature.
- **Driven, interchangeable silicone laminating and pull rollers** provide superior release, high laminating quality, and easy cleaning while avoiding the wrinkling that can occur with only one driven roller.
- **Built in retractable slitters** save labor time by automatically trimming side scrap during the laminating process. Slitter head can be adjusted precisely and independently.
- **Large film roll capacity**
- **Dual tension knobs** for each supply roll mandrel make it easy to produce wrinkle-free lamination.
- **Forced air cooling** ensures quality results when running thicker films.
- **Easy access controls** including removable heat shoes and variable speed controls ensure easy operation and make the minimal maintenance and cleaning a breeze.
- **Includes stand**
- **Integrated precision feed tray safety guard** ensures the guard will be in place when laminating to protect operators.
- **Variable speed control** adjusts for various film and substrate thicknesses.
- **Feed tray includes left and right side guides**
- **Made in USA; two-year manufacturer's parts and labor warranty**



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OPTIONS

Release liner takeup removes liner material from pressure sensitive (PSA) films

Footage counter for accurate film usage measurement

Additional slitter heads for multiple-up work

1" and 2¼" mandrels available (3" is standard)



SPECIFICATIONS

Maximum laminating width	25"
Speed	0 – 25 feet per minute
Laminating roller diameter	1.5"
Supply roll core size	3" standard (1" or 2¼" optional)
Maximum film thickness	up to 10 mil
Maximum laminating thickness	½"
Maximum film roll diameter	12"
Dimensions (includes stand)	38"L x 51"H x 25"D
Shipping Dimensions (includes stand)	56"L x 60"H x 43"D
Weight/Shipping Weight	285/560 lbs.
Electrical (single phase)	208-240v, 16 amps 50/60 Hz, 3000 watts
Motor	¼ hp DC, variable speed

Specifications subject to change without notice.

- **CE, NRTL, TUV certified for North American and Europe**

